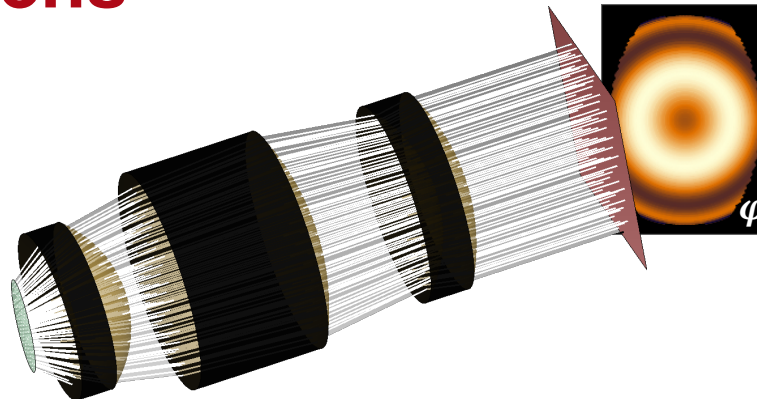


Beam Delivery Systems (BDS.0001 v1.5)

## Collimation of Diode Laser Beam by Objective Lens



## **Application Example in a Nutshell**

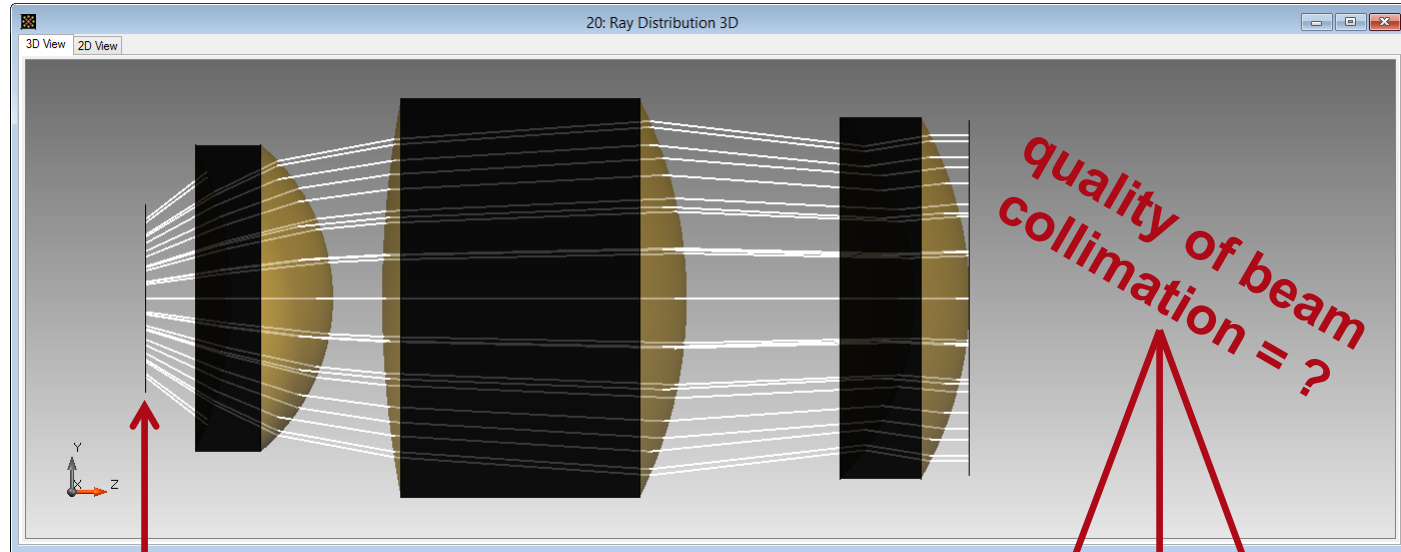
# System Details

- Source
  - astigmatic IR laser diode
- Components
  - refractive lens system to collimate the divergent laser diode
- Detectors
  - visual check of rays (3D display)
  - ray directions (dot diagram)
  - wavefront error detection
  - phase aberrations after lens
  - beam parameters ( $M^2$ , divergence)

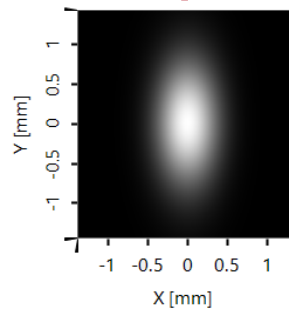
ray tracing

field tracing
- Modelling/Design
  - ray tracing: First insight into system and **wavefront error calculation**
  - **field tracing: Influence of laser beam clipping on beam quality**

# System Illustrations



collimation objective lens



asymmetric Gaussian beam  
of IR laser diode ( $M^2 = 1$ )

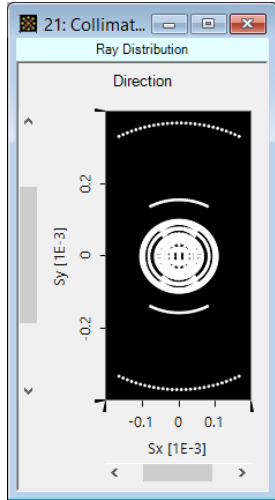
dot  
diagram

wavefront  
error

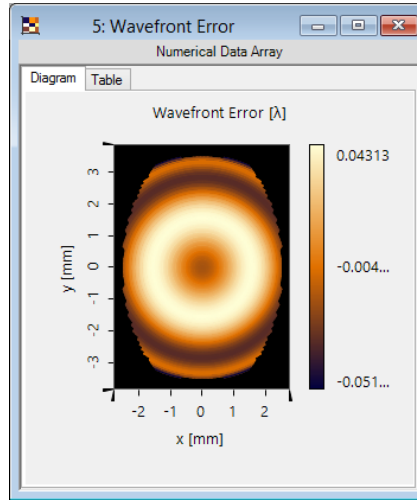
phase  
view

beam parameters

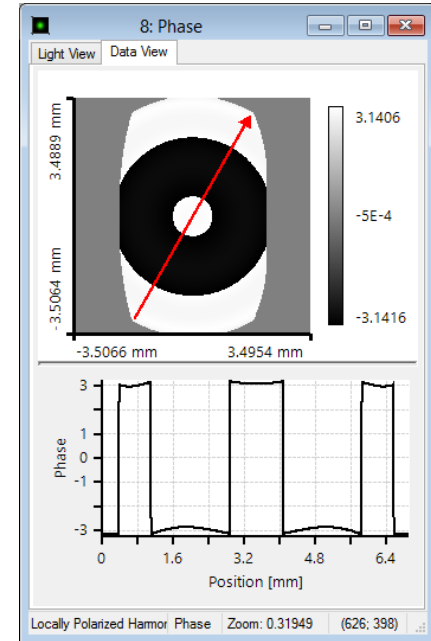
# Modeling & Design Results



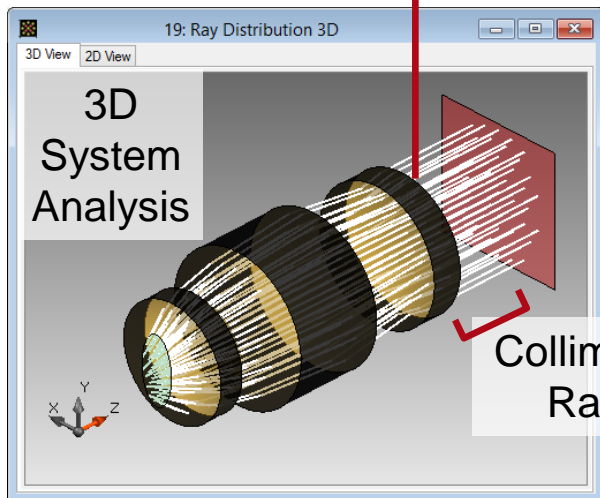
Ray  
Directions



Wavefront  
Error



Phase  
Analysis



Collimated  
Rays

## Numerical Detector Results

### Quantity

### Value & Unit

wavefront error (RMS)

$0.03\lambda$

divergence Angle X x Y

$0.02^\circ \times 0.01^\circ$

M<sup>2</sup> parameter in X x Y direction

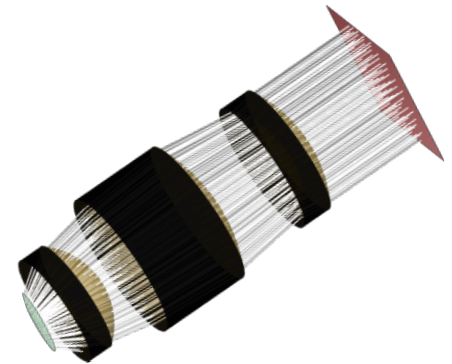
$1.0180 \times 1.1802$

# Summary

The performance of a lens system for the collimation of an astigmatic laser diode was investigated by:

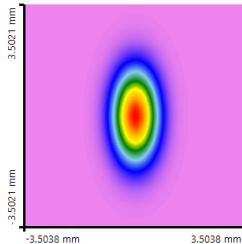
## 1st step

**Ray tracing** evaluation for wavefront error calculation



## 2nd step

**Field tracing** evaluation to check **beam clipping induced diffraction effects** and their influence on the **beam quality**.



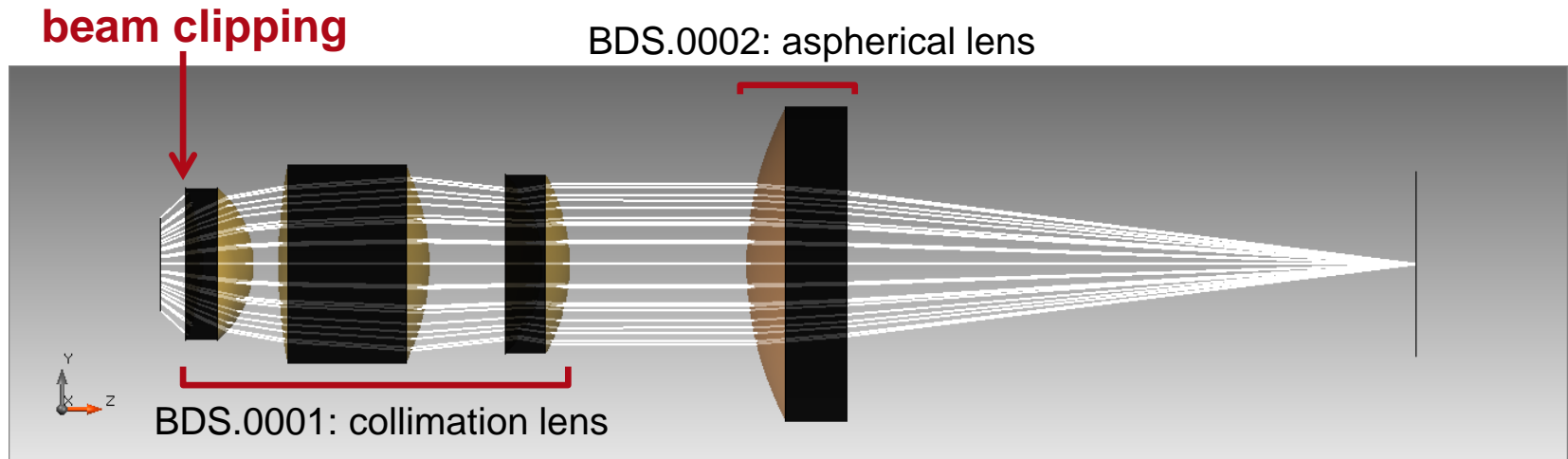
Quantity	Value & Unit
M <sup>2</sup> parameter in X direction	1.0180
M <sup>2</sup> parameter in Y direction	1.1802

# **Application Example in Detail**

System Parameters

# Context of this Application Example

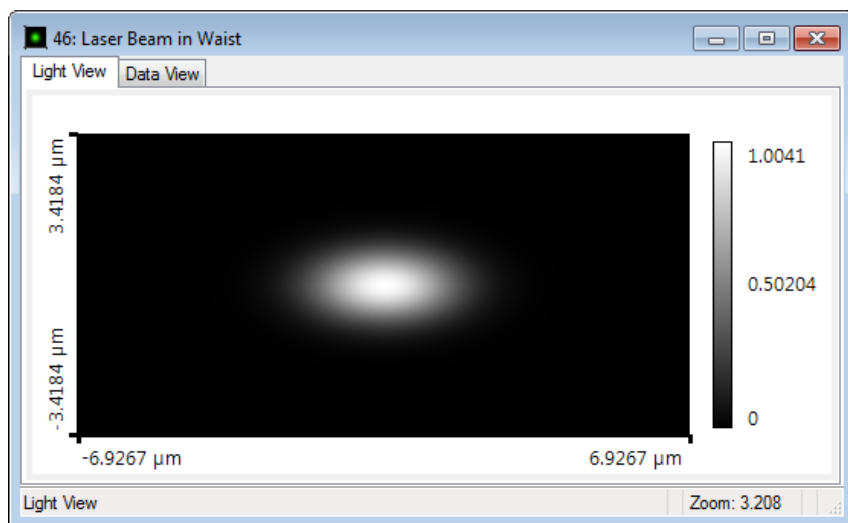
- BDS.0001, [BDS.0002](#) and [BDS.0003](#) deal with a **refractive beam delivery system**.
- In this example the collimation lens system is analyzed. Especially the influence of beam truncation (**beam clipping**) at the aperture of the collimation optics is investigated.
- [BDS.0002](#) and [BDS.0003](#) deal with light focusing.





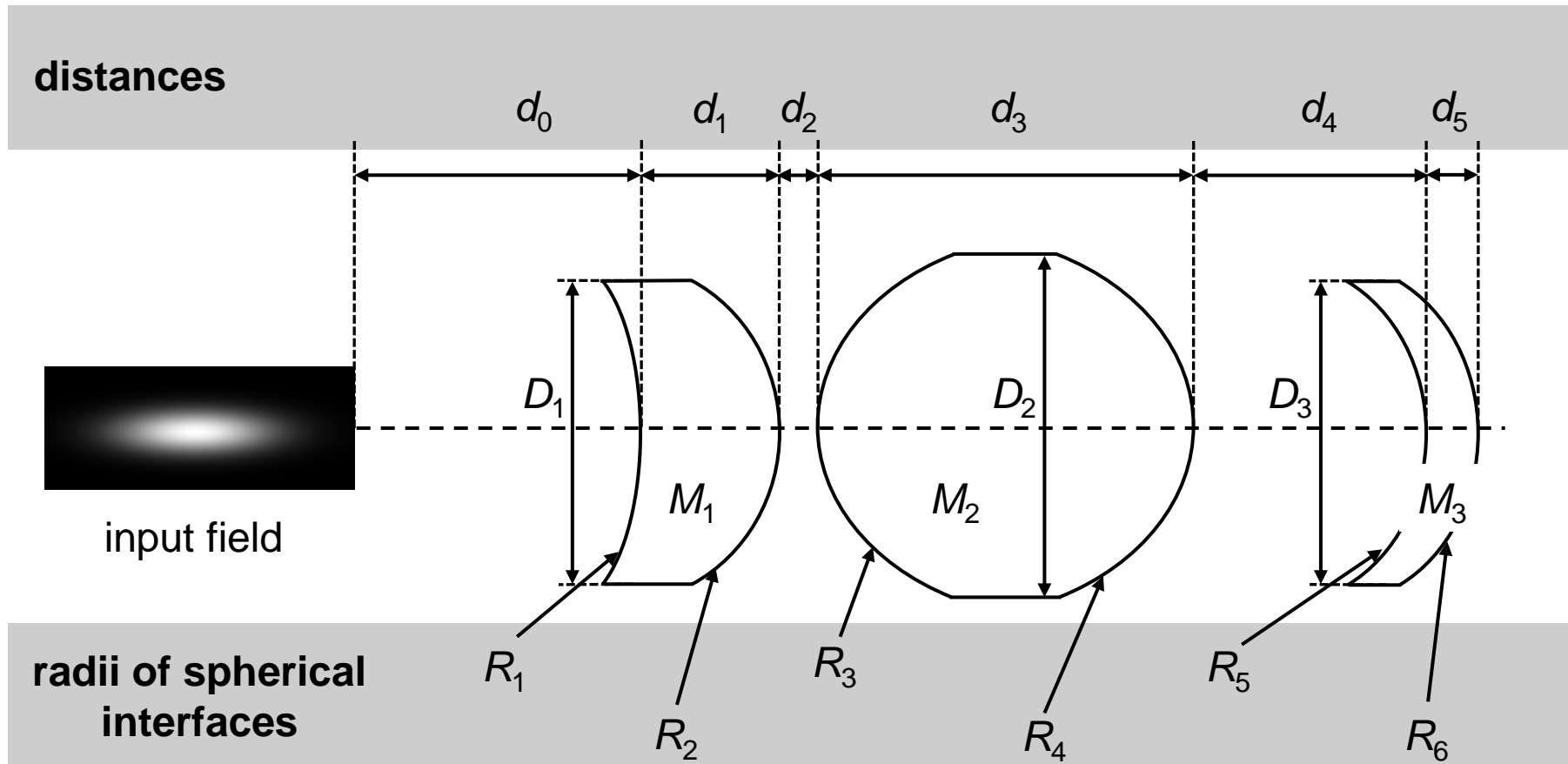
# Specs: Uncollimated Input Laser Beam

Single Mode IR Diode Laser  
from Laser Components



Parameter	Value (& Unit)
name/type	WSLD-1064-050m-1-PD
wavelength	1064nm
FWHM angle divergence of beam intensity	<b>10°×20°</b> i.e. 8.49° × 16.97° (referring to the 1/e <sup>2</sup> waist radius)
polarization	linear (e.g. parallel to x-axis)
initial M <sup>2</sup> in X- and Y direction	1.0 × 1.0

# Specs: Collimation Objective Lens Overview



# Specs: Collimation Objective Lens Parameters

Parameter	Value & Unit
distance $d_0$	3.6915mm
distance $d_1$	2.007mm
distance $d_2$	967.46 $\mu$ m
distance $d_3$	6.0005mm
distance $d_4$	4.4892mm
distance $d_5$	1.0814mm
diameter $D_1$	6.04mm
diameter $D_2$	7.8576mm
diameter $D_3$	7.1226mm

Parameter	Value & Unit
conical radius $R_1$	-6.799mm
conical radius $R_2$	-3.9068mm
conical radius $R_3$	21.051mm
conical radius $R_4$	-8.7395mm
conical radius $R_5$	-5.0489mm
conical radius $R_6$	-7.0837mm
material $M_1$	N-SF6*
material $M_2$	N-BK7*
material $M_3$	N-BK7*

\* from catalog Schott\_2014

# **Application Example in Detail**

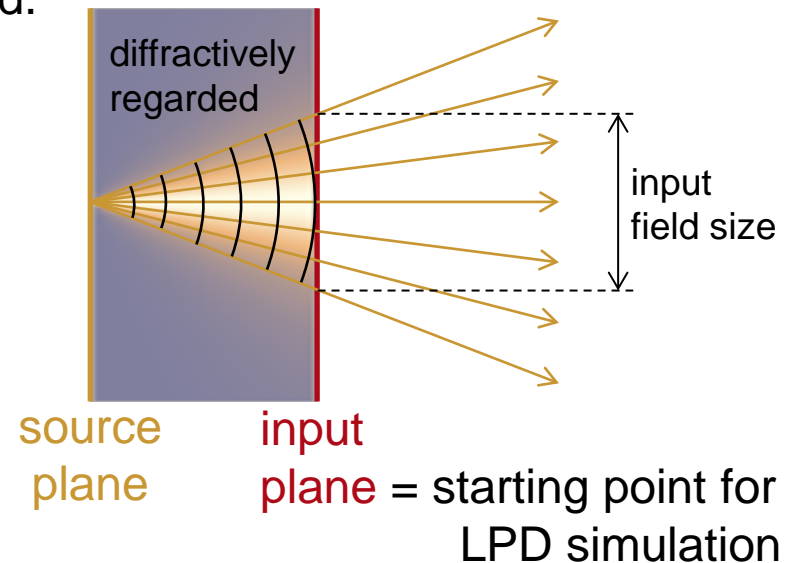
Simulations & Results

# First Simulation Distance: Astigmatic Gaussian

Because of the **astigmatic shape** of the used **Gaussian input beam** a **special handling of the first simulation distance** is required if Ray Tracing or Geometric Field Tracing Plus (GFT+) is used.

## Background Information

- For the light source modeling it is possible to specify a **distance between source and input plane** (see figure) directly in the edit dialog of the source.
- No matter the set simulation engine, this **internally regarded distance** will be handled by a **physical optics algorithm that includes diffraction effects**. It also **allows for an astigmatic consideration**.



# First Simulation Distance: Gaussian Beam

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**Normally** if a **Gaussian beam** was modeled by **Ray Tracing** and is propagated via geometric optics from its waist, the light will show **no divergence** as the divergence is solely defined by the Gaussian's waist size, thus by diffraction.

- For **symmetric Gaussian** beams VirtualLab provides an **algorithm that calculates the divergence even if Ray Tracing or Geometric Field Tracing Plus** is used as simulation engine.
- But for **astigmatic Gaussian** beams, it is still **necessary to propagate the light out of the so-called diffractive zone first**, before a geometric optics propagation may continue.

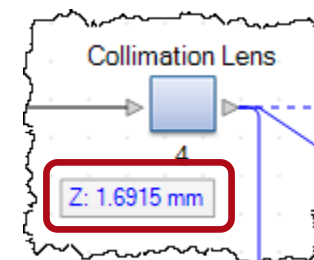
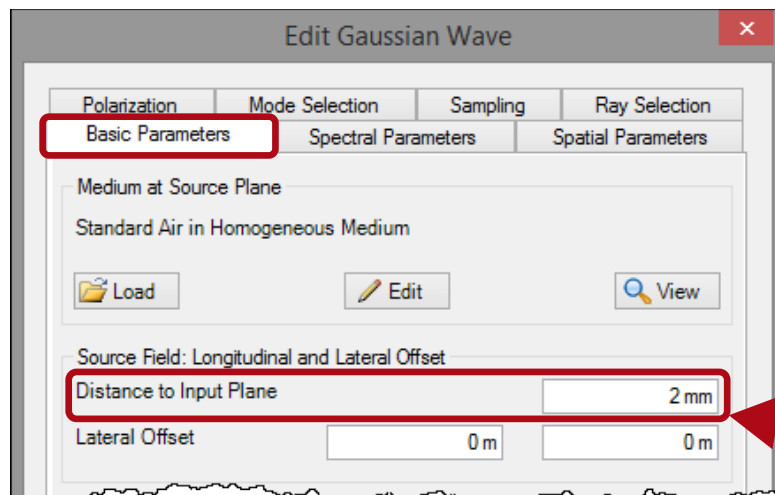
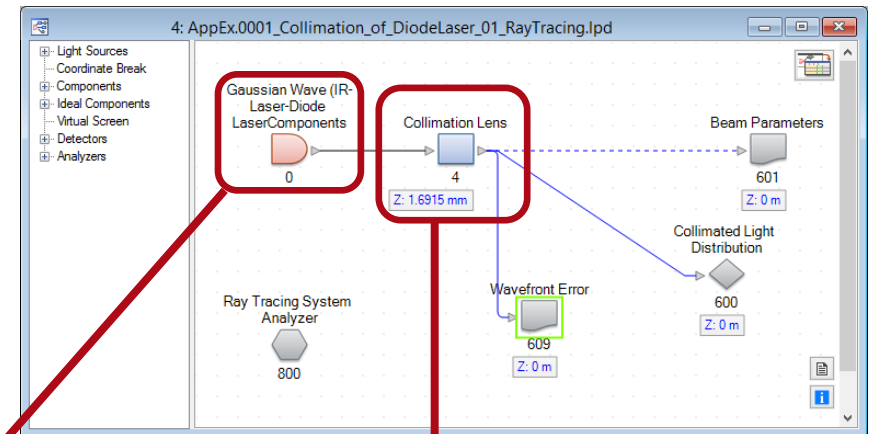
## → Rule of Thumb

Thus for a astigmatic Gaussian a distance to input plane of at least  $>10\times$  the Rayleigh length should be set in the source's edit dialog.

**For almost collimated Gaussians** the divergence can be neglected, as the light can be regarded as plane with just a Gaussian modulation. So here now special regard is required.

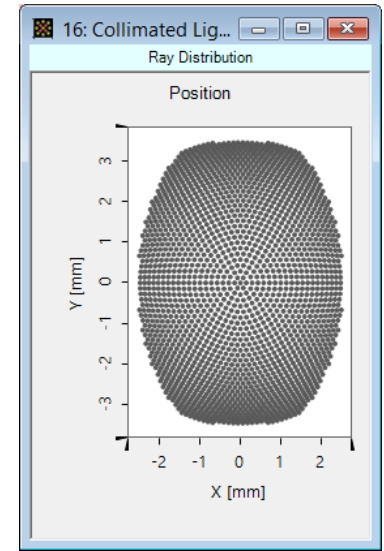
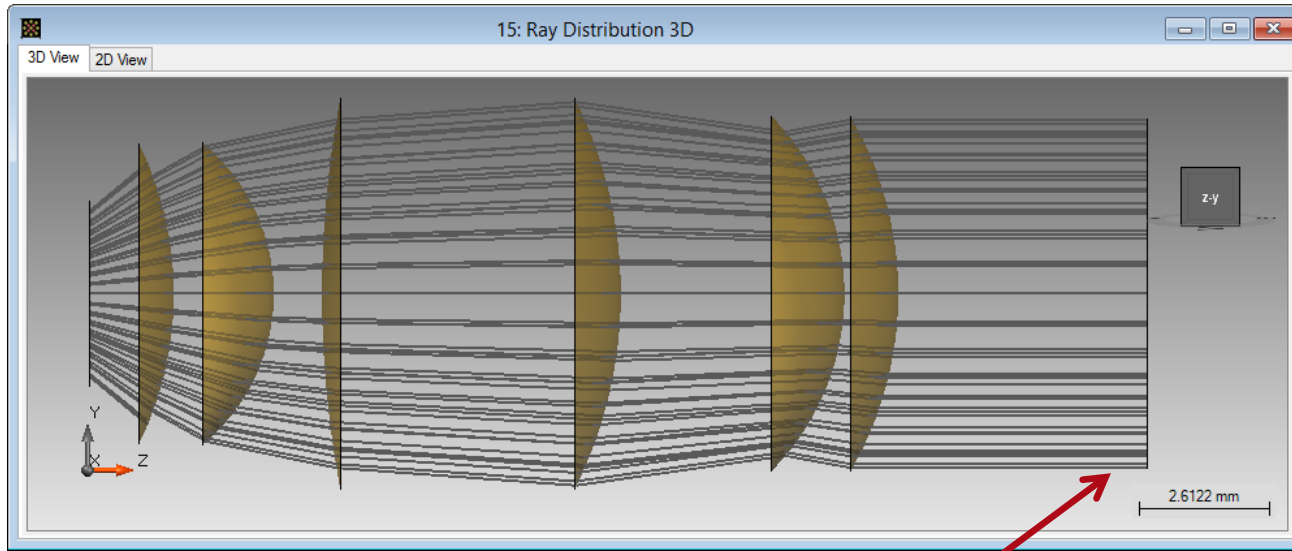
# Ray Tracing: Laser Beam Simulation

- Diffractive propagation part is done within light source.
- By using the option *Distance to Input Plane* (Basic Parameters) the corresponding curvature is calculated automatically.
- The subsequent propagations can now be done by ray tracing.



$$3.6915\text{mm} - 2\text{mm} = 1.6915\text{mm}$$

# First System Evaluation by using Ray Tracing



screen 5mm after last lens, for better ray view

Via **Ray Tracing System Analyzer** the propagation of the rays through all desired parts of the system can be displayed in 3D.

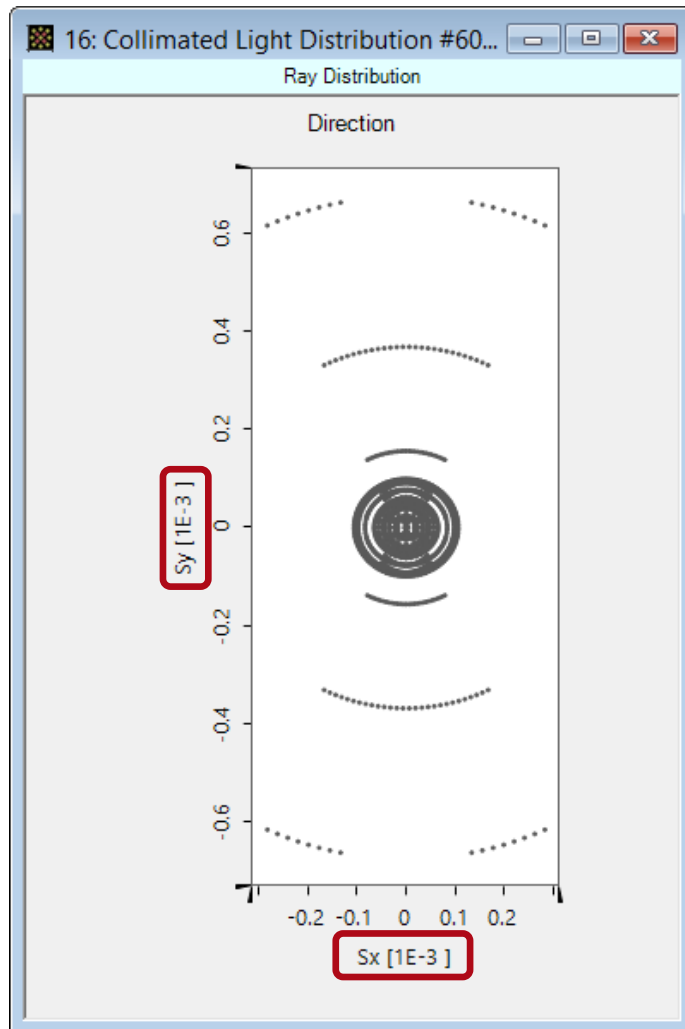
→ Visible evaluation: Finally rays have all same **collimated** direction

Via **Ray Tracing** classic spot diagrams can be generated.

→ No information about the modulation of the light distribution

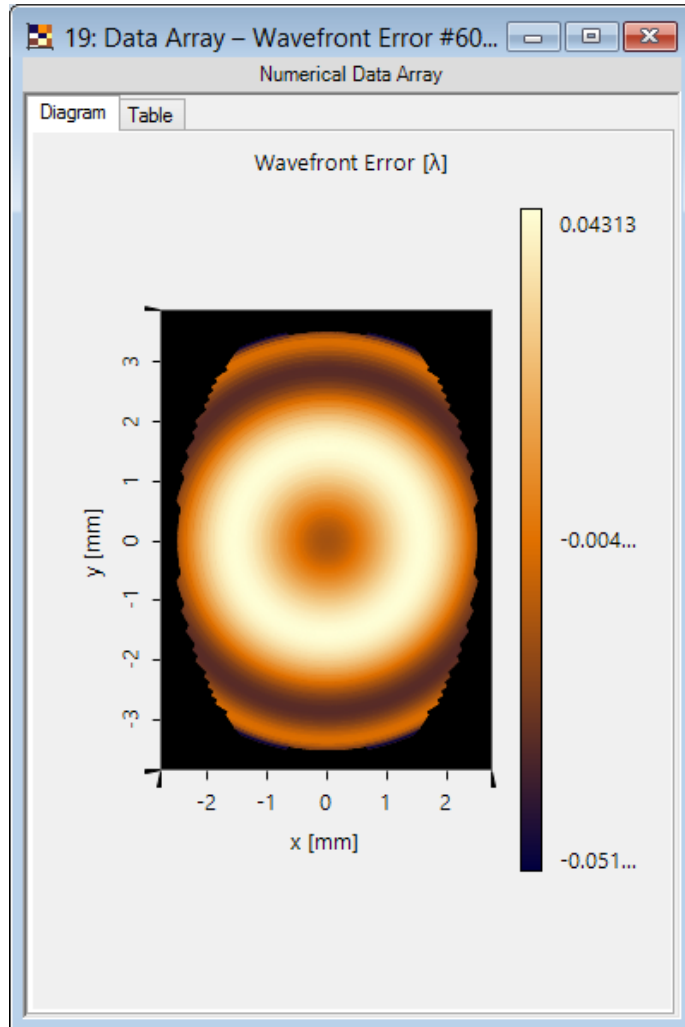


# Ray Tracing: 2D Direction Spot Diagram



- VirtualLab allows to provide **diverse display options** for spot diagrams.
- E.g. adjacent the X and Y component ( $S_x$ ,  $S_y$ ) of the normed direction vectors of each ray is shown (after last lens).
- The small scale indicates that the  $S_z$  component is approximately 1, thus all rays are **very well collimated**.

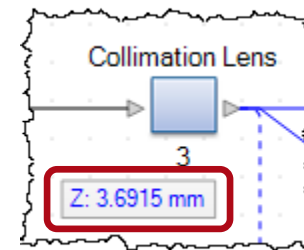
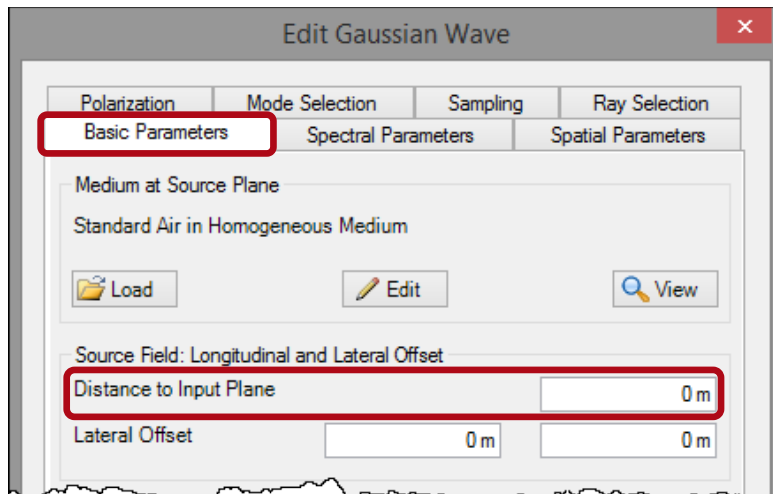
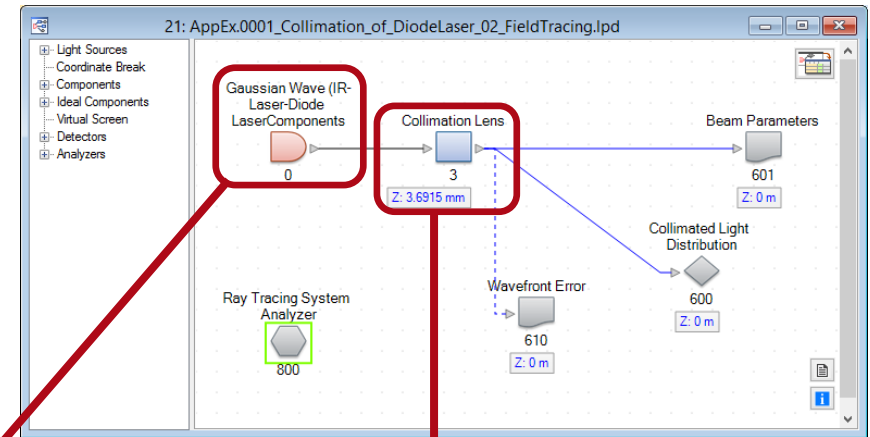
# Ray Tracing: Wavefront Error Detection



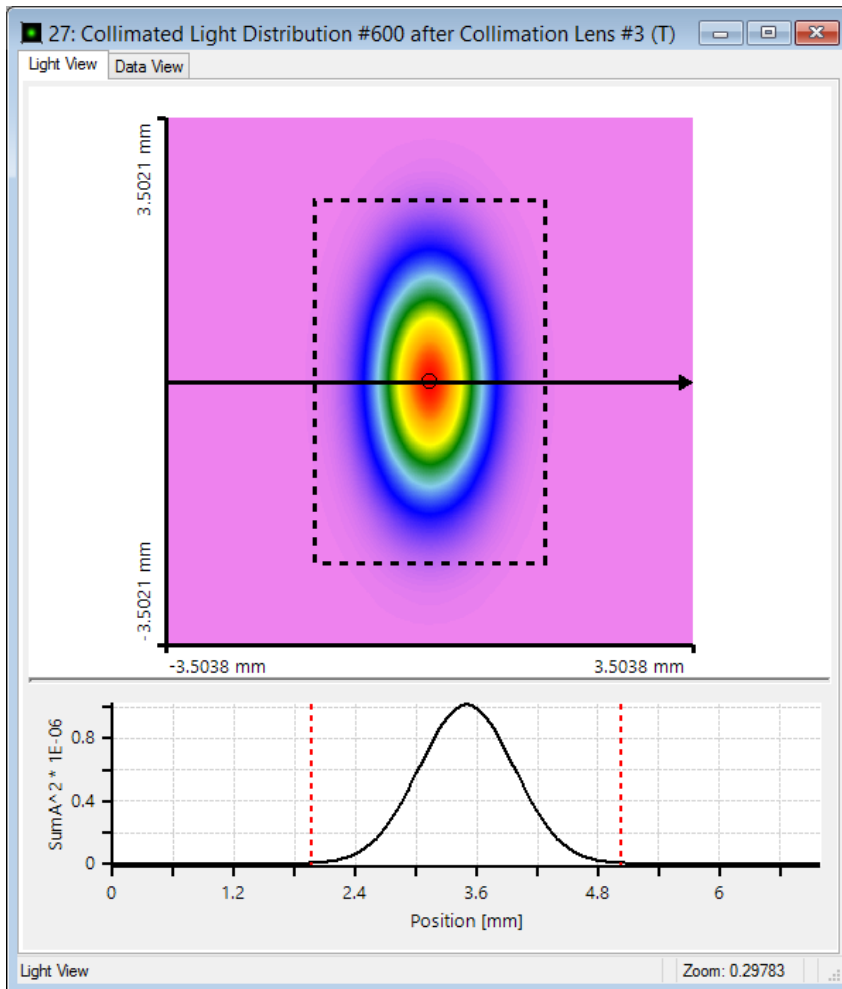
- The dedicated **Wavefront Error** detector allows you to see the remaining differences of the optical path lengths which is proportional to the phase aberrations.
- Additionally this detector outputs the **RMS** value of the Wavefront Error:  **$\sim 0.03\lambda$**
- This also proves the **successful collimation**.

# Field Tracing: Laser Beam Simulation

- The Classic Field Tracing engine allows an **automatic regard of the diffractively induced divergence**.
- So we specify the **total free space propagation distance** of 3.6915mm from waist to lens surface directly **via element position**.

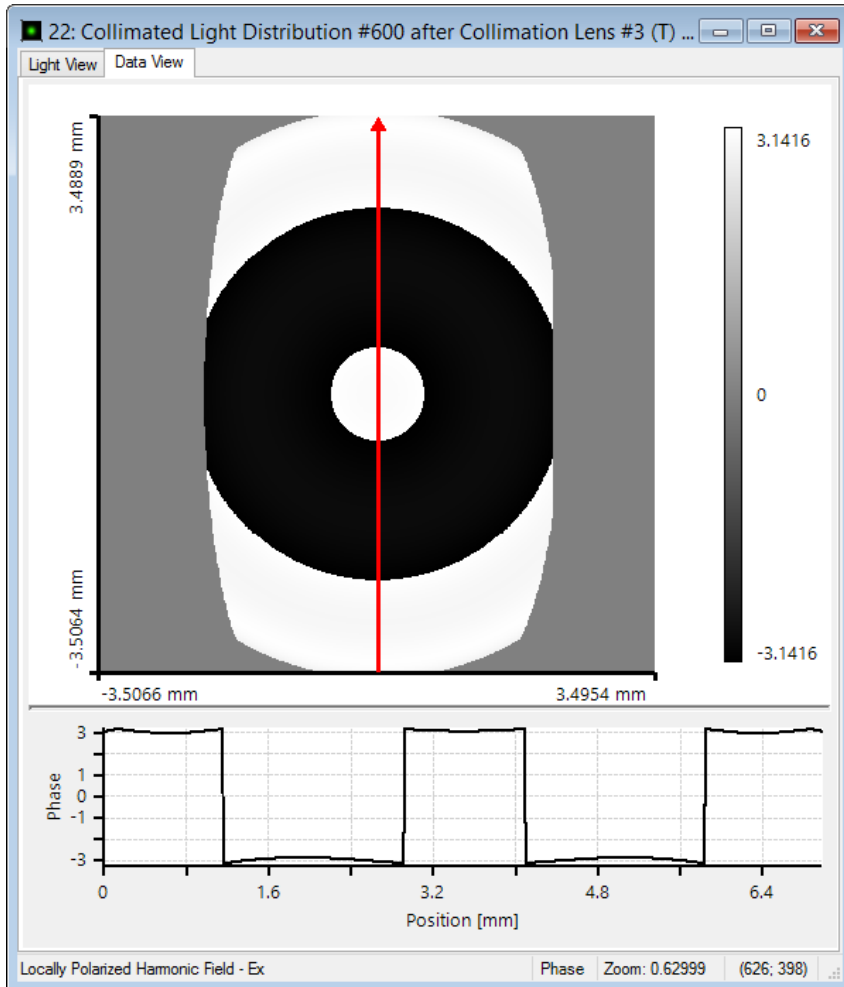


# Field Tracing: Intensity Distribution



- By tracing the complete electromagnetic field you are able to evaluate the **intensity distribution**.
- Adjacent the squared amplitude values are shown in false color (inverse rainbow) and in a **1D cross section** (along X axis) display.
- Additionally VirtualLab can calculate the area in which a certain percentage of the full field's power is located. E.g. while being collimated, the beam is enlarged such, that **99% of the power** is located within about 3.1 mm x 4.8 mm.

# Field Tracing: Phase Distribution



- Typically VirtualLab shows the light's **phase values in a  $2\pi$  modulo display** mode.
- Due to **smart sampling** VirtualLab is able to store parts of the phase analytically (e.g. spherical phase factor).
- The 1D and 2D evaluations demonstrate that the final phase (including spherical phase factor) exhibits only very small modulations, thus the wavefront is almost plane  
→ **very well collimated**

# Field Tracing: Beam Parameter Detector Results

Evaluated Quantity	Value & Unit
radius X	936.22 $\mu\text{m}$
radius Y	1.8607 mm
waist radius X	929.81 $\mu\text{m}$
waist radius Y	1.8474 mm
divergence angle X	0.021245°
divergence angle Y	0.012396°
waist distance X	294.88 mm
waist distance Y	1.0259 m
M <sup>2</sup> parameter in X direction	1.0180
M <sup>2</sup> parameter in Y direction	1.1802

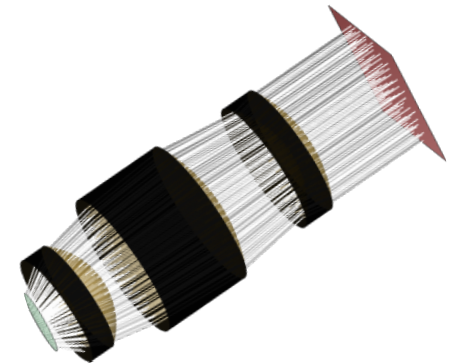
- VirtualLab provides diverse numerical detectors.
- Adjacent the results from the so-called **beam parameter detector**, whose evaluations are based on the **second momentum method**.
- The resulting **small divergence angles** also prove that the beam is **well collimated**.
- Due to **beam clipping** the beam quality (**M<sup>2</sup>**) is slightly reduced. This reduction is different for X- and Y- direction due to the **astigmatic laser beam**.

# Summary

The performance of a lens system for the collimation of an astigmatic laser diode was investigated by:

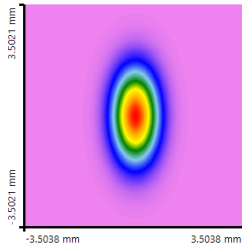
## 1st step

**Ray tracing** evaluation for wavefront error calculation



## 2nd step

**Field tracing** evaluation to check **beam clipping induced diffraction effects** and their influence on the **beam quality**.



Quantity	Value & Unit
M <sup>2</sup> parameter in X-direction	1.0180
M <sup>2</sup> parameter in Y-direction	1.1802

## **Further Readings**



# Further Readings

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- Get Started Videos
  - [Introduction to the Light Path Diagram](#)
  - [Introduction to the Parameter Run](#)
  - [Introduction to Parametric Optimization](#)