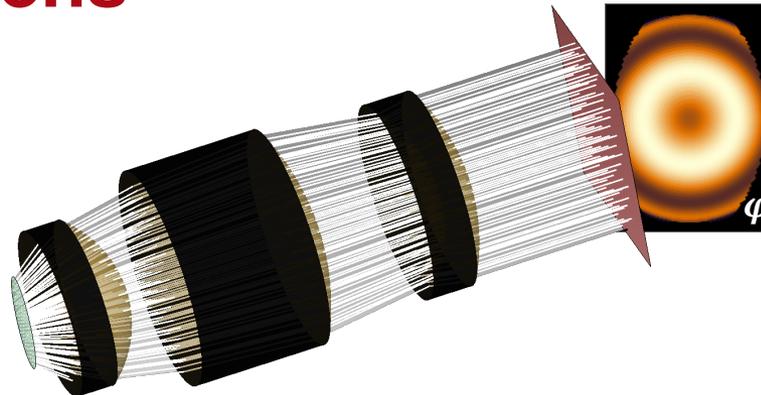


Beam Delivery Systems (BDS.0001 v1.5)

Collimation of Diode Laser Beam by Objective Lens



Application Example in a Nutshell

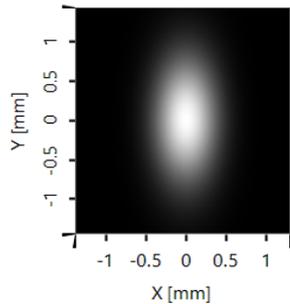
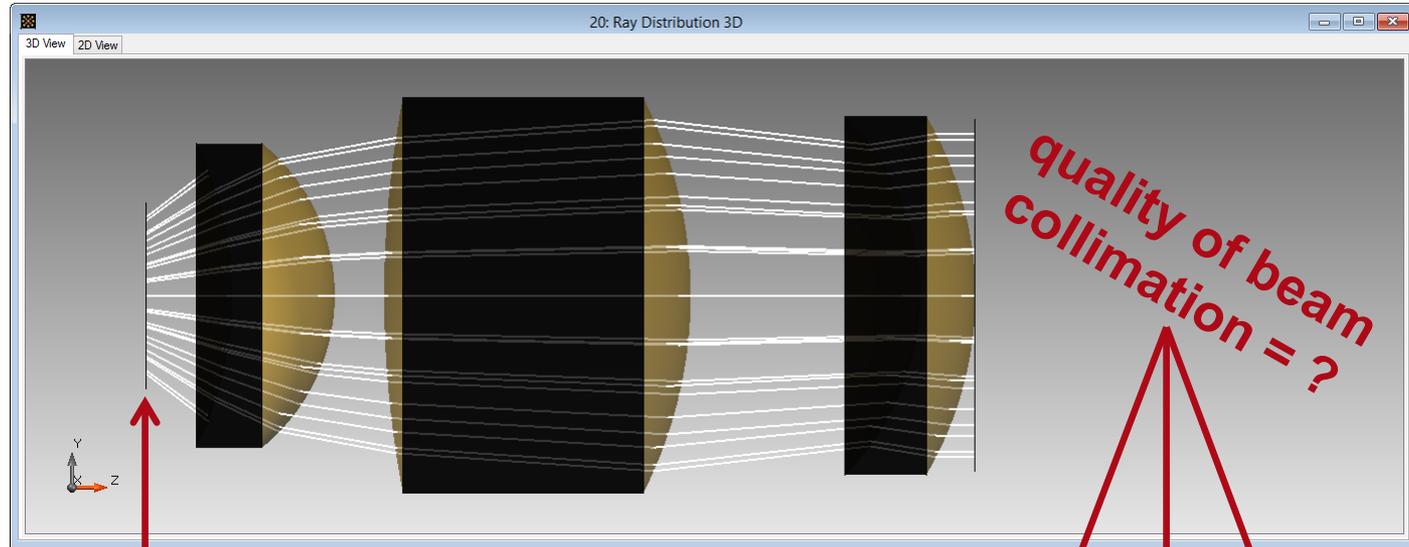
System Details

- Source
 - astigmatic IR laser diode
- Components
 - refractive lens system to collimate the divergent laser diode
- Detectors
 - visual check of rays (3D display)
 - ray directions (dot diagram)
 - wavefront error detection
 - phase aberrations after lens
 - beam parameters (M^2 , divergence)
- Modelling/Design
 - ray tracing: First insight into system and **wavefront error calculation**
 - **field tracing: Influence of laser beam clipping on beam quality**

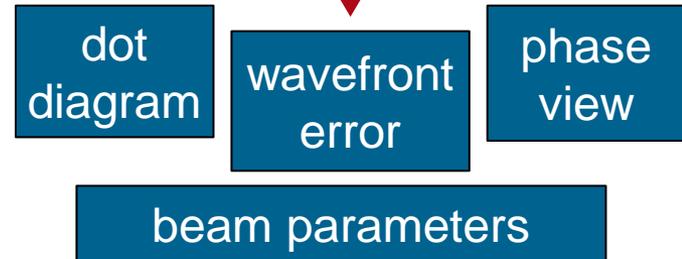
ray tracing

field tracing

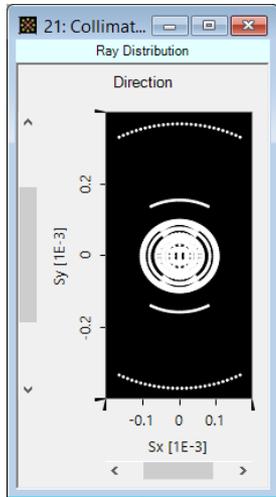
System Illustrations



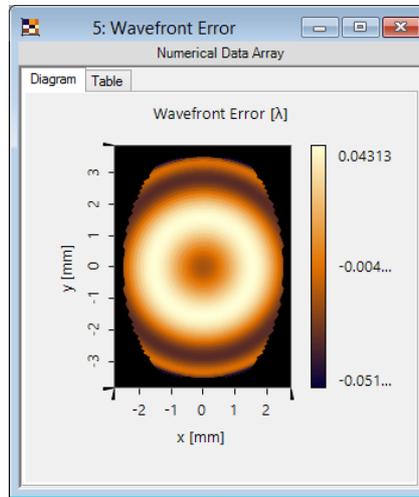
asymmetric Gaussian beam
of IR laser diode ($M^2 = 1$)



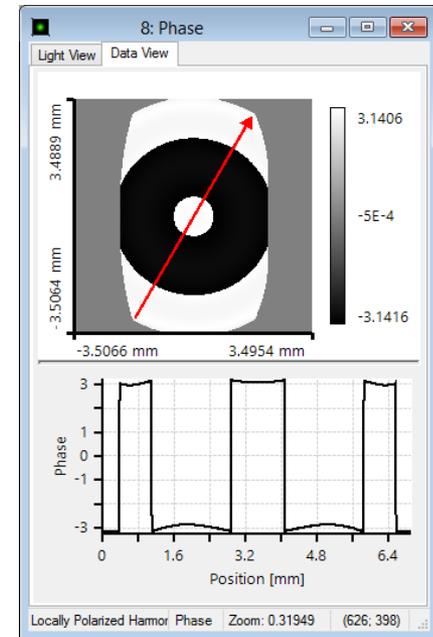
Modeling & Design Results



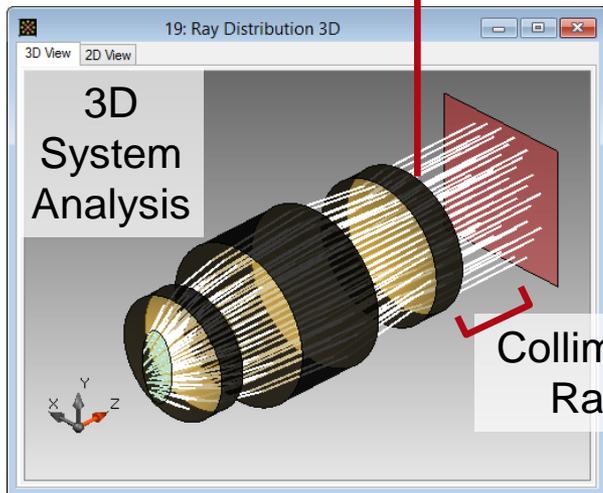
Ray Directions



Wavefront Error



Phase Analysis



Collimated Rays

Numerical Detector Results

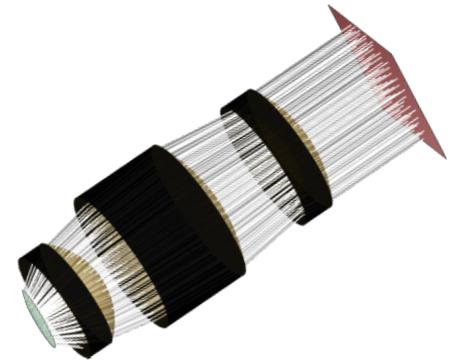
Quantity	Value & Unit
wavefront error (RMS)	0.03λ
divergence Angle X x Y	0.02° × 0.01°
M ² parameter in X x Y direction	1.0180 × 1.1802

Summary

The performance of a lens system for the collimation of an astigmatic laser diode was investigated by:

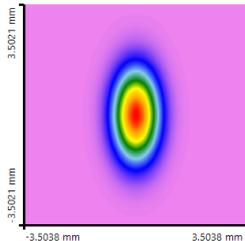
1st step

Ray tracing evaluation for wavefront error calculation



2nd step

Field tracing evaluation to check **beam clipping induced diffraction effects** and their influence on the **beam quality**.



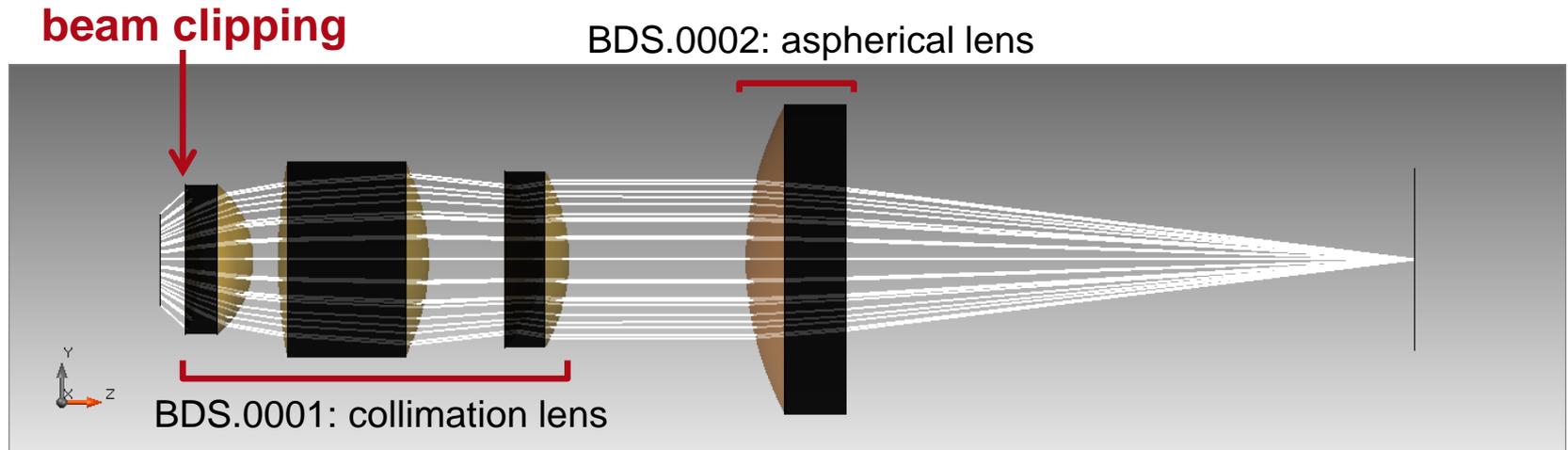
Quantity	Value & Unit
M^2 parameter in X direction	1.0180
M^2 parameter in Y direction	1.1802

Application Example in Detail

System Parameters

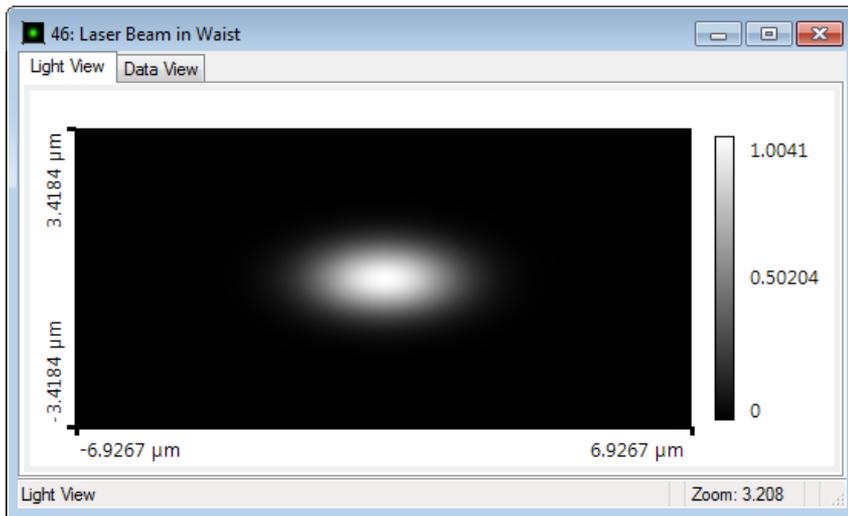
Context of this Application Example

- BDS.0001, [BDS.0002](#) and [BDS.0003](#) deal with a **refractive beam delivery system**.
- In this example the collimation lens system is analyzed. Especially the influence of beam truncation (**beam clipping**) at the aperture of the collimation optics is investigated.
- [BDS.0002](#) and [BDS.0003](#) deal with light focusing.



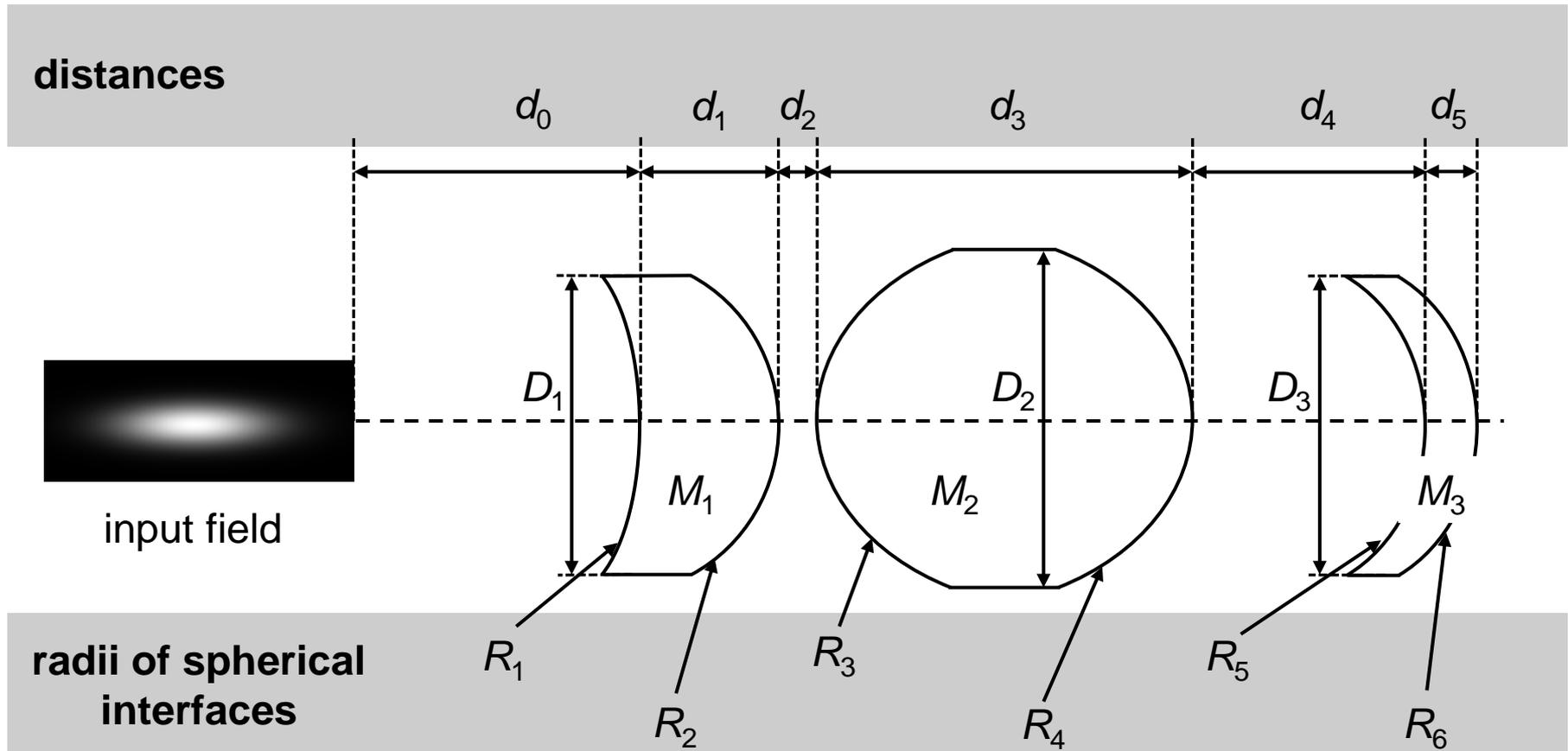
Specs: Uncollimated Input Laser Beam

Single Mode IR Diode Laser
from Laser Components



Parameter	Value (& Unit)
name/type	WSLD-1064-050m-1-PD
wavelength	1064 nm
FWHM angle divergence of beam intensity	10° × 20° i.e. 8.49° × 16.97° (referring to the 1/e ² waist radius)
polarization	linear (e.g. parallel to x-axis)
initial M ² in X- and Y direction	1.0 × 1.0

Specs: Collimation Objective Lens Overview



Specs: Collimation Objective Lens Parameters

Parameter	Value & Unit
distance d_0	3.6915mm
distance d_1	2.007mm
distance d_2	967.46 μ m
distance d_3	6.0005mm
distance d_4	4.4892mm
distance d_5	1.0814mm
diameter D_1	6.04mm
diameter D_2	7.8576mm
diameter D_3	7.1226mm

Parameter	Value & Unit
conical radius R_1	-6.799mm
conical radius R_2	-3.9068mm
conical radius R_3	21.051mm
conical radius R_4	-8.7395mm
conical radius R_5	-5.0489mm
conical radius R_6	-7.0837mm
material M_1	N-SF6*
material M_2	N-BK7*
material M_3	N-BK7*

* from catalog Schott_2014

Application Example in Detail

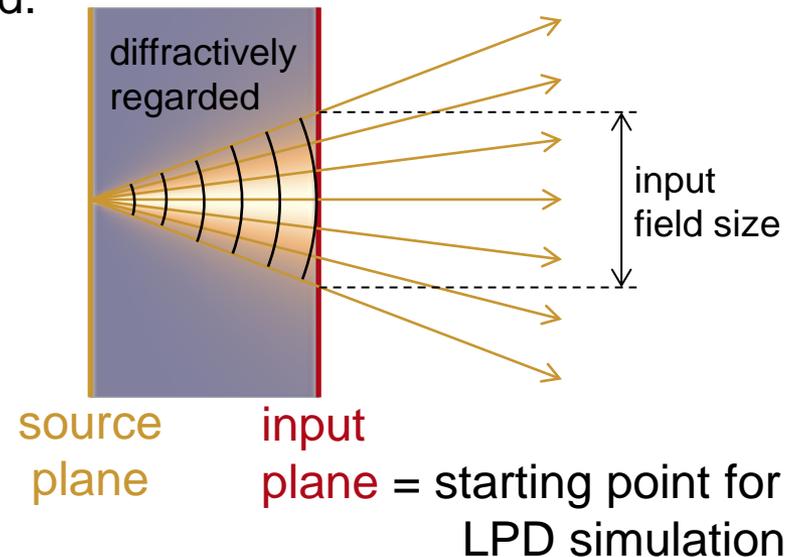
Simulations & Results

First Simulation Distance: Astigmatic Gaussian

Because of the **astigmatic shape** of the used **Gaussian input beam** a **special handling of the first simulation distance** is required if Ray Tracing or Geometric Field Tracing Plus (GFT+) is used.

Background Information

- For the light source modeling it is possible to specify a **distance between source and input plane** (see figure) directly in the edit dialog of the source.
- No matter the set simulation engine, this **internally regarded distance** will be handled by a **physical optics algorithm that includes diffraction effects**. It also **allows for an astigmatic consideration**.



First Simulation Distance: Gaussian Beam

Normally if a **Gaussian beam** was modeled by **Ray Tracing** and is propagated via geometric optics from its waist, the light will show **no divergence** as the divergence is solely defined by the Gaussian's waist size, thus by diffraction.

- For **symmetric Gaussian** beams VirtualLab provides an **algorithm that calculates the divergence even if Ray Tracing or Geometric Field Tracing Plus** is used as simulation engine.
- But for **astigmatic Gaussian** beams, it is still **necessary to propagate the light out of the so-called diffractive zone first**, before a geometric optics propagation may continue.

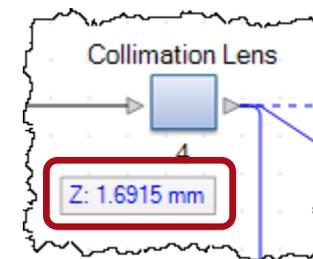
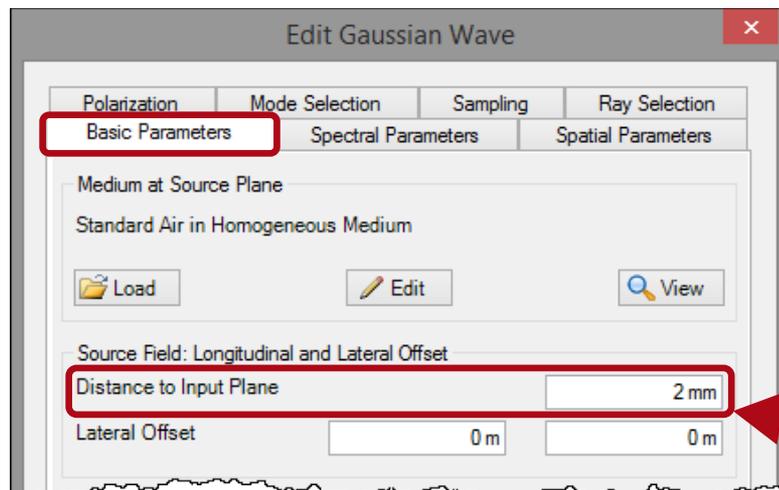
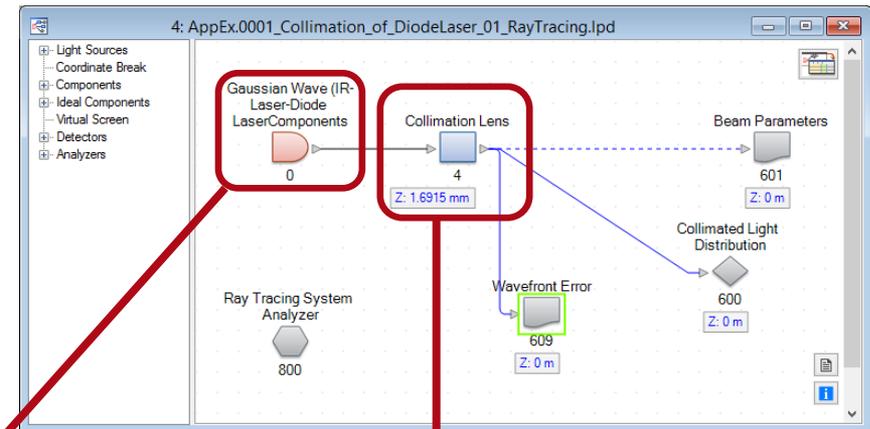
→ **Rule of Thumb**

Thus for a astigmatic Gaussian a distance to input plane of at least $>10x$ the Rayleigh length should be set in the source's edit dialog.

For almost collimated Gaussians the divergence can be neglected, as the light can be regarded as plane with just a Gaussian modulation. So here now special regard is required.

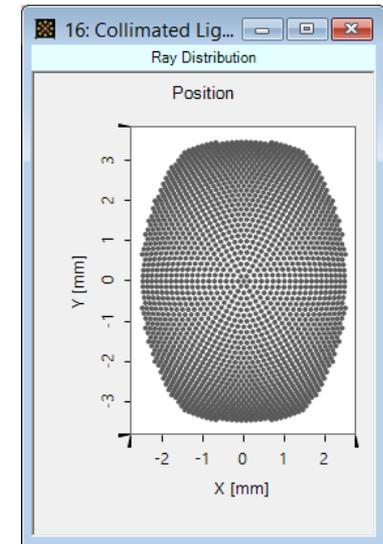
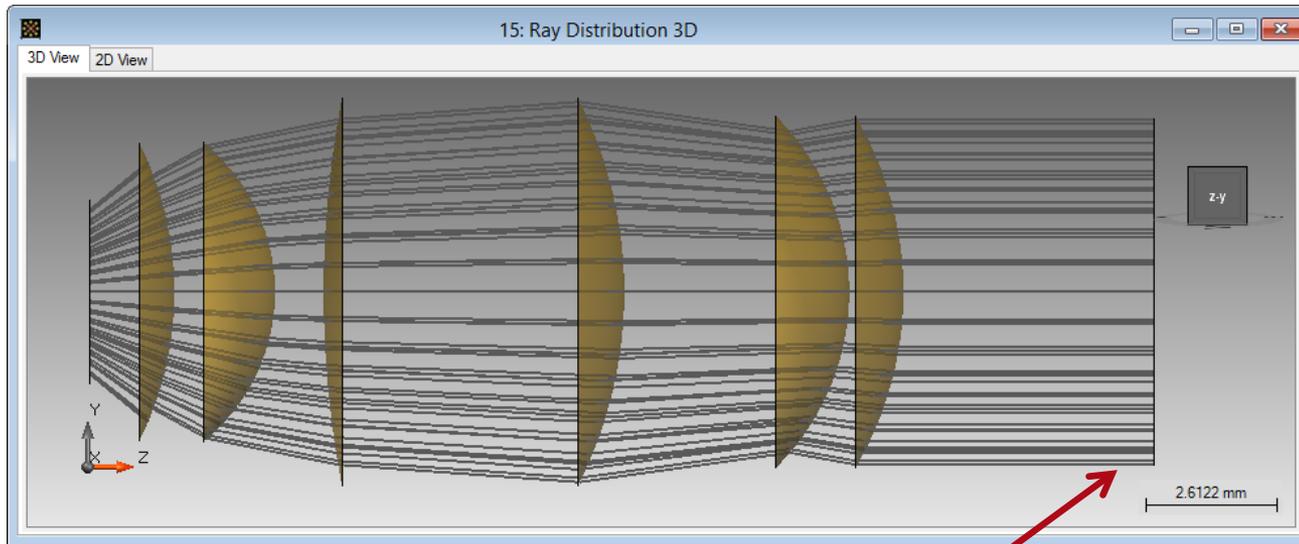
Ray Tracing: Laser Beam Simulation

- Diffractive propagation part is done within light source.
- By using the option *Distance to Input Plane* (Basic Parameters) the corresponding curvature is calculated automatically.
- The subsequent propagations can now be done by ray tracing.



$$3.6915\text{mm} - 2\text{mm} = 1.6915\text{mm}$$

First System Evaluation by using Ray Tracing



screen 5mm after last lens, for better ray view

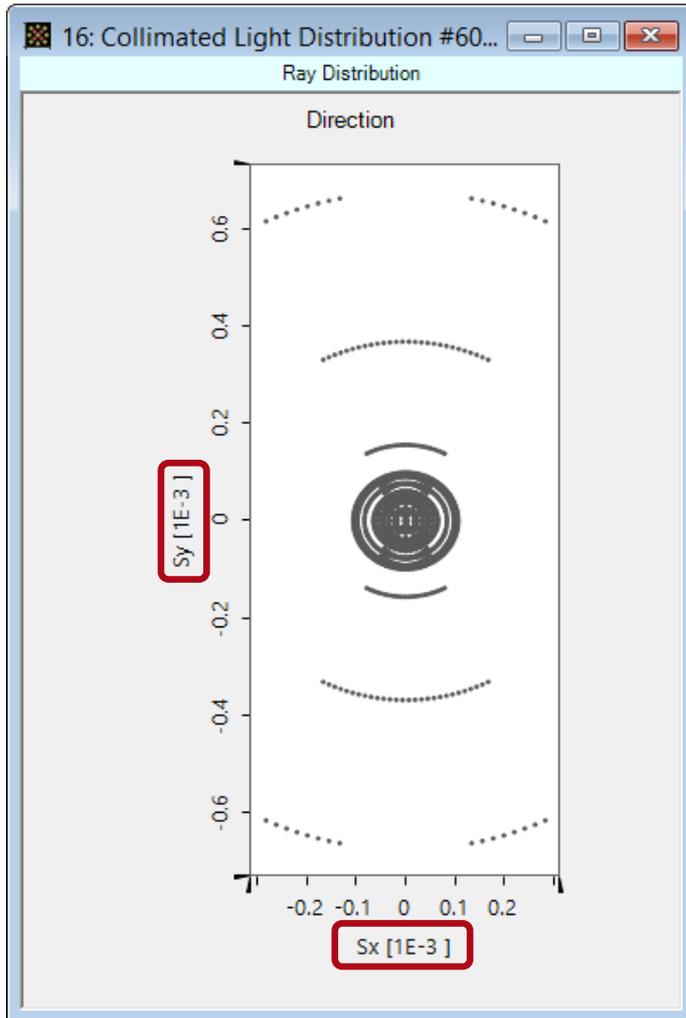
Via **Ray Tracing System Analyzer** the propagation of the rays through all desired parts of the system can be displayed in 3D.

→ Visible evaluation: Finally rays have all same **collimated** direction

Via **Ray Tracing** classic spot diagrams can be generated.

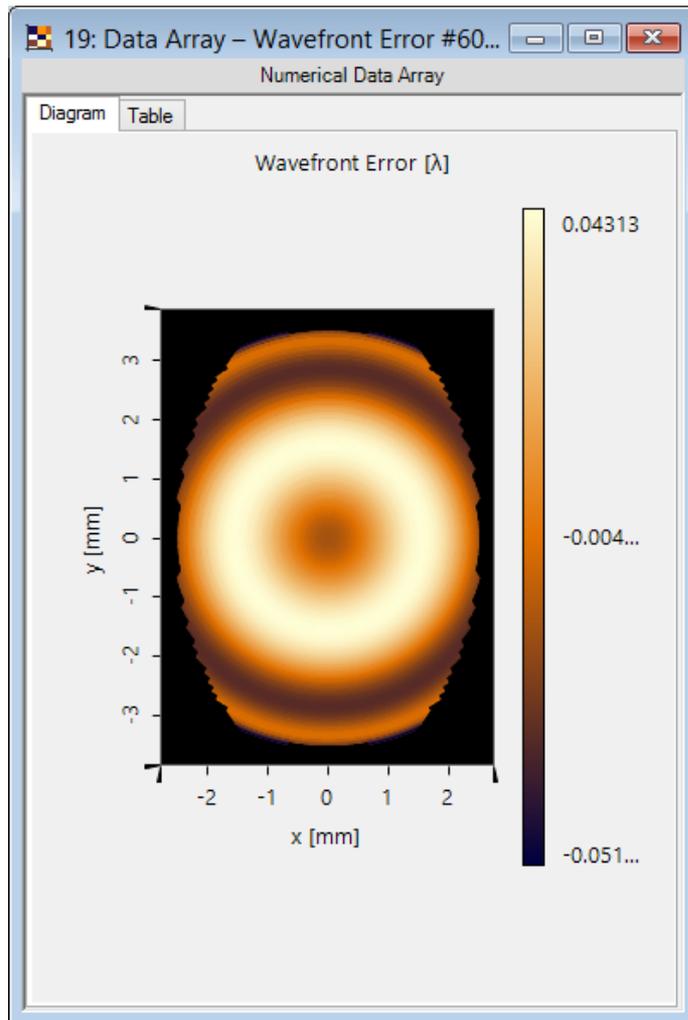
→ No information about the modulation of the light distribution

Ray Tracing: 2D Direction Spot Diagram



- VirtualLab allows to provide **diverse display options** for spot diagrams.
- E.g. adjacent the X and Y component (S_x , S_y) of the normed direction vectors of each ray is shown (after last lens).
- The small scale indicates that the S_z component is approximately 1, thus all rays are **very well collimated**.

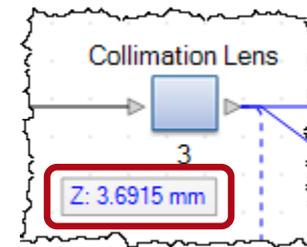
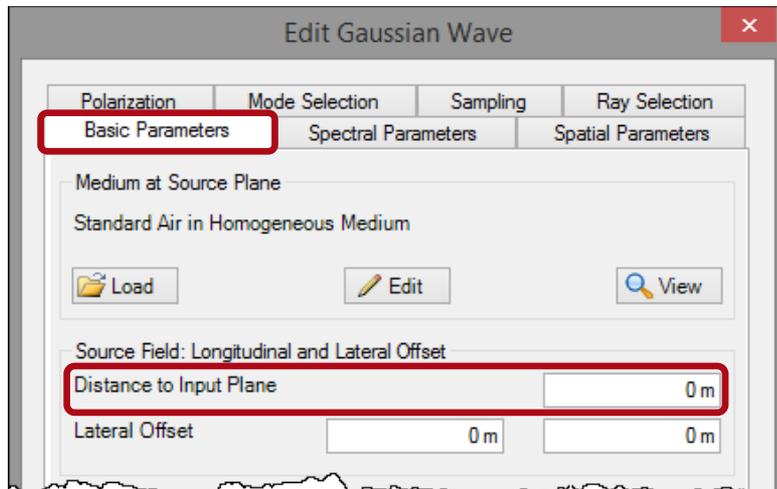
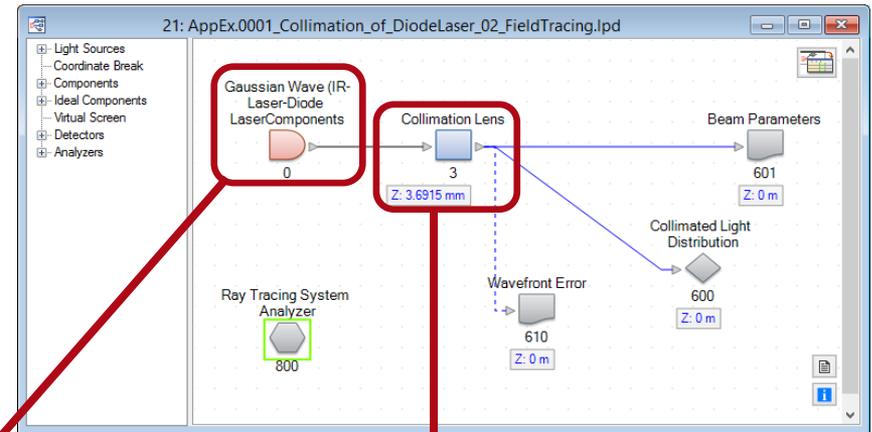
Ray Tracing: Wavefront Error Detection



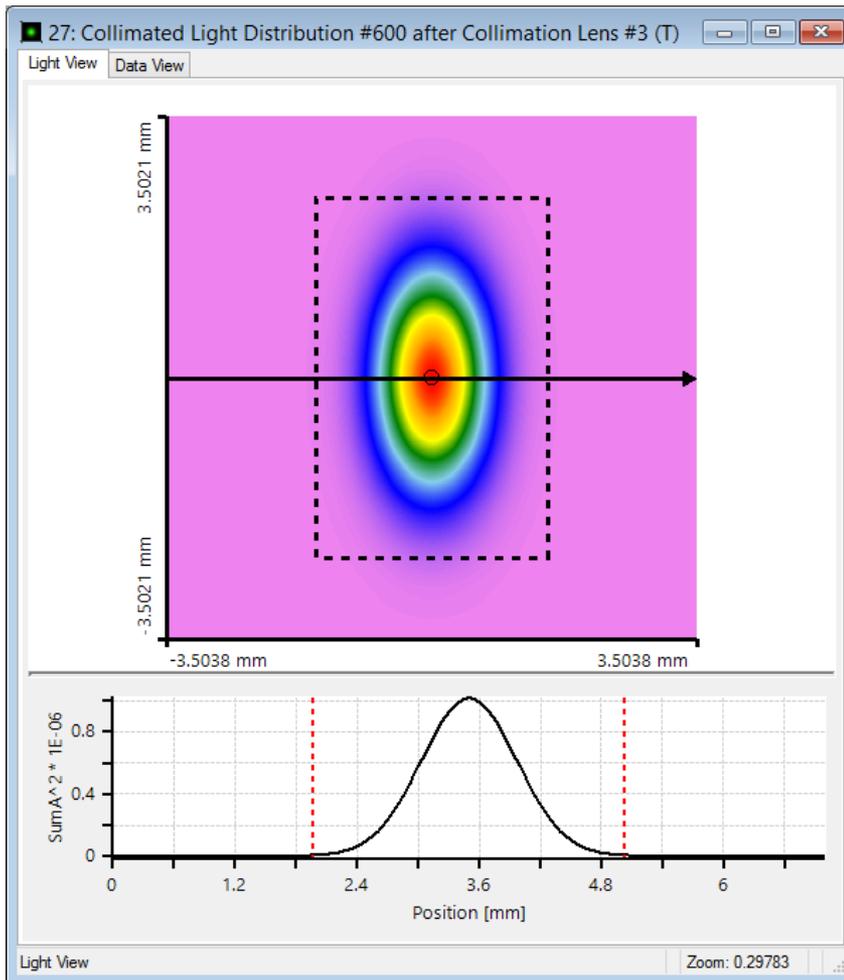
- The dedicated **Wavefront Error** detector allows you to see the remaining differences of the optical path lengths which is proportional to the phase aberrations.
- Additionally this detector outputs the **RMS** value of the Wavefront Error: **$\sim 0.03\lambda$**
- This also proves the **successful collimation**.

Field Tracing: Laser Beam Simulation

- The Classic Field Tracing engine allows an **automatic regard of the diffractively induced divergence**.
- So we specify the **total free space propagation distance of 3.6915mm** from waist to lens surface directly **via element position**.

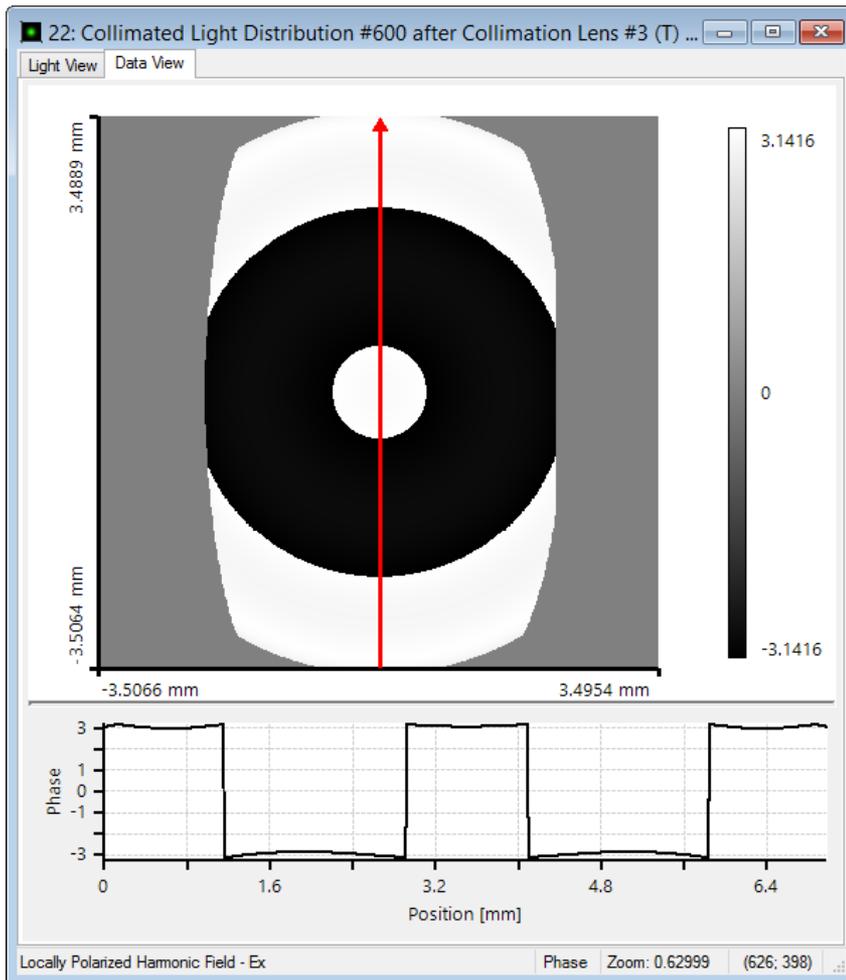


Field Tracing: Intensity Distribution



- By tracing the complete electromagnetic field you are able to evaluate the **intensity distribution**.
- Adjacent the squared amplitude values are shown in false color (inverse rainbow) and in a **1D cross section** (along X axis) display.
- Additionally VirtualLab can calculate the area in which a certain percentage of the full field's power is located. E.g. while being collimated, the beam is enlarged such, that **99% of the power** is located within about 3.1 mm x 4.8mm.

Field Tracing: Phase Distribution



- Typically VirtualLab shows the light's **phase values in a 2π modulo display** mode.
- Due to **smart sampling** VirtualLab is able to store parts of the phase analytically (e.g. spherical phase factor).
- The 1D and 2D evaluations demonstrate that the final phase (including spherical phase factor) exhibits only very small modulations, thus the wavefront is almost plane
→ **very well collimated**

Field Tracing: Beam Parameter Detector Results

Evaluated Quantity	Value & Unit
radius X	936.22 μm
radius Y	1.8607 mm
waist radius X	929.81 μm
waist radius Y	1.8474 mm
divergence angle X	0.021245°
divergence angle Y	0.012396°
waist distance X	294.88 mm
waist distance Y	1.0259 m
M ² parameter in X direction	1.0180
M ² parameter in Y direction	1.1802

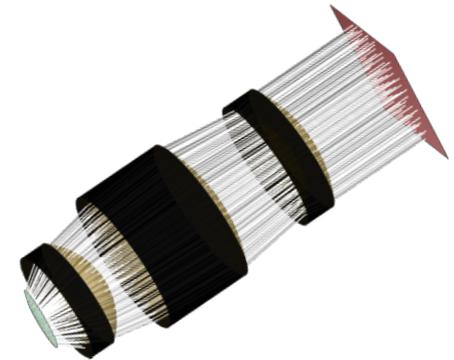
- VirtualLab provides diverse numerical detectors.
- Adjacent the results from the so-called **beam parameter detector**, whose evaluations are based on the **second momentum method**.
- The resulting **small divergence angles** also prove that the beam is **well collimated**.
- Due to **beam clipping** the beam quality (**M²**) is slightly reduced. This reduction is different for X- and Y- direction due to the **astigmatic laser beam**.

Summary

The performance of a lens system for the collimation of an astigmatic laser diode was investigated by:

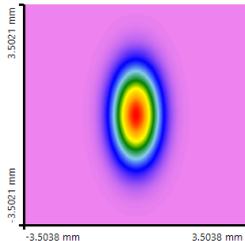
1st step

Ray tracing evaluation for wavefront error calculation



2nd step

Field tracing evaluation to check **beam clipping induced diffraction effects** and their influence on the **beam quality**.



Quantity	Value & Unit
M^2 parameter in X-direction	1.0180
M^2 parameter in Y-direction	1.1802

Further Readings

Further Readings

- Get Started Videos
 - [Introduction to the Light Path Diagram](#)
 - [Introduction to the Parameter Run](#)
 - [Introduction to Parametric Optimization](#)